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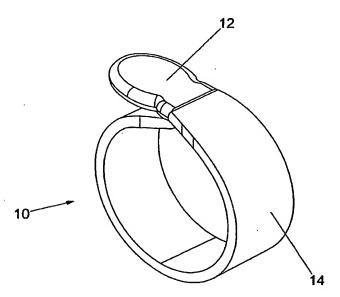
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with international search report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

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(54) Title: DISPLAY APPARATUS



(57) Abstract: A display apparatus (10) comprises a display band (14) and a control unit (12). The display band (14) is flexible and is dimension for wrapping round the wrist or other part of the user. In preferred forms, the control unit (12) includes a timing circuit and the display band (14) includes a digital time display, the apparatus thus functioning as a watch. Also preferred is the use of a malleable display band (14) allowing the apparatus to be applied to the wrist or the like without use of a buckle or catch. A variety of display bands (14) nay be used interchangeably with a single control unit

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1	Display Apparatus
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3	The present invention relates to display apparatus,
4	particularly, but not exclusively, display apparatus
5	which is used as personal jewellery or wrist
6	watches.
7	
8	Most people own a wristwatch and they can be found
9	in a number of guises to suit personal taste and
LO	disposable income. They all have the same basic
L1	features, however, of a central section which
L2	provides the time and display (be it analogue or
L3	digital) and also contains the watch's mechanism, a
14	strap or bracelet which surrounds the wearer's wrist
15	and a clasp or buckle to secure the whole
16	arrangement to the wearer's wrist.
17	
18	The present invention is directed to a display
19	apparatus for personal wear.
20	

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The present invention provides a display apparatus 1 2 comprising a flexible display member and a control unit provided at one end of the display member, the 3 display member being in the form of a strip of a 4 size suitable to be positioned around a limb of a 5 6 user. 7 In one form of the invention, the display member is 8 malleable, the malleable display member preferably 9 being sufficiently stiff as to retain its shape 10 11 without the need for a latch or other retainer. This allows a given product to fit a wide range of 12 13 users, and makes the product easier to use. 14 The term "malleable" is used herein to mean capable 15 16 of being shaped or moulded by the application of 17 hand pressure to a shape which is retained until the 18 shape is again altered by hand pressure. One form 19 of malleable member contemplated in this invention 20 is a strip or band of thin metal or plastic and 21 which is initially axially straight and transversely 22 concave. An alternative is to use a strip or band 23 of a low yield point, such as a soft alloy. 24 25 The display member may comprise an electro-26 luminescent display bonded to a malleable strip; and 27 in a preferred form the display member comprises a rubber backing, a strip of thin steel forming said 28 29 malleable strip, said electro-luminescent display, a

filter layer, and an anti-moisture covering.

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In an alternative form of the invention, the 1 apparatus can be secured by a buckle or clasp. 2 3 In either form, controls are preferably provided on 4 the display member, most suitably in the form of 5 touch-sensitive areas on the display. This 6 simplifies construction, and makes it easier to seal 7 the apparatus against water. 8 9 The control unit preferably comprises a timing 10 circuit and the display member is adapted to display 11 time indicia, whereby the apparatus functions as a 12 watch. Additionally, or alternatively, the control 13 unit may comprise means for generating visual 14 patterns on the display member, whereby the 15 apparatus functions as an electronic bracelet. 16 17 Preferably also, the display member is removably 18 attached to the control unit, whereby the display 19 member can be detached and replaced with an 20 alternative design or size to suit the individual. 21 Thus, the apparatus can readily be adapted to 22 different styles and appearances according to the 23 desires of the user and his/her social milieu at a 24 25 given time. 26 An embodiment of the present invention will now be 27 described, by way of example only, with reference to 28 the accompanying drawings in which: 29 30

1	Fig. 1 is a plan view of a display apparatus
2	according to the present invention;
3	
4	Fig. 2 is a perspective view of the apparatus
5	of Fig. 1 in which the apparatus has been
6	moulded into a loop;
7	
8	Fig. 3 is a perspective view of the apparatus
9	of Fig.1 showing the details of the
10	construction of the apparatus;
11	
12	Fig. 3a is a cross-section of part of Fig. 3 to
1:3	an enlarged scale; and
14	
15	Fig. 4 is a schematic of an alternative circuit
16	arrangement.
17	
18	Referring to the drawings and initially to Fig. 1
19	there is shown a watch according to the present
20	invention generally referred to as 10. The watch 10
21	comprises two main elements, a control unit 12 and a
22	malleable display band or sprung band 14. The
23	control unit 12 and the sprung band 14 are not
24	permanently connected and can be readily
25	interchanged.
26	
27	The control unit 12 contains all of the required
28	mechanisms and the power source for the watch. It
29	consists of a rear cover 26 and a top cover 28 which
30	clip securely together and house a battery 12a and
31	electronics 12b.
32	

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In this case the watch uses a standard quartz 2 circuit and an ordinary watch battery. 3 4 The sprung band 14 is constructed from several 5 layers which are shown in greater detail in Fig. 3, 6 and which are held together by double-sided LSE 7 clear 3M adhesive between adjacent layers. 8 9 The bottom layer 16 is a 500µm thick natural rubber 10 section. Above that is a layer 18 composed of a 11 50µm plastic coated hardened and tempered steel. 12 Above that is a 100µm thick electro-luminescent 13 display layer 20 on top of which is a 50µm polyester 14 deep dyed filter layer 22. Finally, there is a 15 100µm anti-moisture ingress coating 24. 16 layers form a composite sandwich to make up the 17 sprung band 14. 18 19 The steel layer 18 has the transverse shape shown in 20 Fig. 3a, that is curved in a gentle arc, when the 21 sprung band 14 extends in a straight path. When the 22 apparatus is applied to the wrist and wrapped around 23 it, the transverse curve straightens out and the 24 tension in the layer 18 acts to maintain the band in 25 its wrapped condition until peeled off. 26 27 The four layers apart from the electroluminescent 28 layer 20 terminate first inside the control unit 12. 29 The electroluminescent layer 20 continues further 30 into the control unit 12 and adopts its shape. The 31 layer 20 has a beryllium-copper surface-mounted 32 connector similar to the mounting of an LCD in a

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mobile phone. This allows the user to have several 1 2 displays of differing colours and layouts driven from a common driver circuit and battery. 3 4 The sprung band 14 also contains touch sensitive 5 buttons (not shown). These are used to control the 6 functions of the watch such as setting the time. 7 Buttons may also be included which alter the display 8 9 properties of the band, for example to increase 10 luminescence or to change a decorative pattern on 11 the watch. 12 13 It will be appreciated that the display must be In addition to electroluminescent 14 flexible. displays, other forms of flexible display may be 15 16 used such as organic light emitting diode, light 17 emitting polymer, and organic liquid crystal 18 display. 19 20 In use the watch 10 is placed over the wearer's 21 wrist in its initial flat form. The wearer then 22 applies pressure to the ends of the watch 10. 23 sprung band 14 yields to the pressure and moulds 24 around the wearer's wrist as described above. Once 25 a desired fit is attained, the wearer discontinues 26 the application of pressure. The watch 10 is left in a moulded position around the wearer's wrist. 27 The watch 10 in this form can be seen more clearly 28 29 in Fig. 2. 30

The watch 10 does not require any latch mechanism to hold it in this position, as the malleability of the

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1 sprung display band 14 retains it around the 2 wearer's wrist until the wearer wishes to remove it. 3 Since the watch 10 has a malleable property, it can 4 5 be readily moulded into a number of shapes or sizes. 6 Standard lengths of display bands 14 can fit a 7 variety of wearers with differing wrist sizes. 8 Alternatively a single wearer can deploy the watch 9 on another limb; the leg for example. 10 11 Since the control unit 12 and display band 14 are 12 interchangeable, the wearer can alternate shapes and designs of display band to suit mood or occasion. 13 14 15 Figure 4 illustrates a more sophisticated control 16 arrangement. In Figure 4, a display 40 is 17 controlled by a microprocessor 42 via a display driver circuit 44. For use as a watch, accurate 18 19 time reference is given by a reference crystal 46. Control inputs to the microprocessor 42 are provided 20 21 by touch-sensitive inputs 48. The apparatus is powered by a battery 50, which is preferably a 22 23 rechargeable battery (most suitably using lithium ion technology) which can be recharged via power 24 25 inputs 52, or by an inductive arrangement. example, recharging could be by an existing cell 26 phone charger via a suitable adaptor. 27 28 29 Alternatively, the battery may be recharged by a 30 solar cell or by a thermoelectric cell using the 31 body heat of the wearer. 32

8

As a further alternative, a lithium ion polymer 1 battery could be used; since these are conformable, 2 3 the battery could be included in the wrists trap rather than the control unit. 4 5 Power consumption may be reduced by providing a 6 7 light sensor and controlling the display 8 illumination in accordance with ambient light. 9 10 The example of Figure 4 is suited for use where the 11 display 40 is in the form of a pixel array. case, the display can be controlled to display the 12 time together with fixed or dynamic graphics, which 13 may be pictorial or abstract, and monochrome or 14 colour. Also, since the arrangement of Figure 4 is 15 microprocessor based, it would be simple to include 16 17 a radio frequency link, for example using Bluetooth technology, and to use the control inputs 48 for 18 remote control of other devices. 19 20 A number of modifications are envisaged without 21 departing from the scope of the invention. 22 23 24 The invention may be provided as an item of 25 adornment only, not containing a time displaying 26 function. The invention could therefore display an attractive design for aesthetic purposes only. This 27 design could also be changeable via the control unit 28 alternating between several designs. 29 30 The invention may include means to program the 31

32 device to alternate the displayed design at a set

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- 1 frequency, or to strobe or produce other interesting
- 2 or eye-catching effects.

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- 4 All this can be separate from or in conjunction with
- 5 a display of the time.

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- 7 The apparatus may be double sided, such that it can
- 8 be wrapped around the wrist in either direction.
- 9 One side might then display the time and the other
- 10 side a graphic display. Either side or both may be
- 11 animated.

12

- 13 The apparatus may include an external plastic casing
- 14 enclosing the whole apparatus.

15

- 16 Furthermore, the invention may include a sound
- 17 sensor linked to the display feature. Therefore if
- 18 the invention is exposed to a sound source, for
- 19 example if the wearer is in a nightclub, the
- 20 invention would provide an attractive display which
- 21 flashes or illuminates selectively in response to
- 22 the tempo of the music.

- 24 Although it is preferred to have the display band
- 25 readily detachable from the control unit, it would
- 26 be possible to mount the control circuitry directly
- 27 onto the display substrate, possibly but not
- 28 necessarily a rigid portion.

10

1 <u>CLAIMS</u>

2

- A display apparatus comprising a flexible
- 4 display member and a control unit provided at one
- 5 end of the display member, the display member being
- 6 in the form of a strip of a size suitable to be
- 7 positioned around a limb of a user.

8

- 9 2. A display apparatus according to claim 1, in
- which the display member is malleable.

11

- 12 3. A display apparatus according to claim 2, in
- which the malleable display member is sufficiently
- 14 stiff as to retain its shape without the need for a
- 15 latch or other retainer.

16

- 17 4. A display apparatus according to claim 3, in
- which the malleable display member is a strip or
- 19 band of thin metal or plastic and which is initially
- 20 axially straight and transversely concave.

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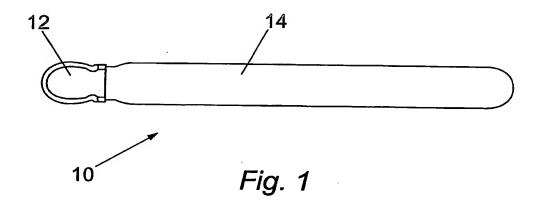
- 22 5. A display apparatus according to any of claims
- 23 2 to 4, in which the display member comprises an
- 24 electro-luminescent display bonded to a malleable
- 25 strip.

26

- 27 6. A display apparatus according to claim 5, in
- which the display member comprises a rubber backing,
- 29 a strip of thin steel forming said malleable strip,
- 30 said electro-luminescent display, a filter layer,
- 31 and an anti-moisture covering.

11

A display apparatus according to claim 1, in 1 7. 2 which the control unit can be secured to a distal 3 portion of the display member by a buckle or clasp. 4 A display apparatus according to any preceding 5 8. claim, in which controls are provided on the display 6 7 member. 8 9 A display apparatus according to claim 8, in 10 which said controls are in the form of touch-11 sensitive areas on the display. 12 13 10. A display apparatus according to any preceding claim, in which the control unit comprises a timing 14 circuit and the display member is adapted to display 15 16 time indicia, whereby the apparatus functions as a 17 watch. 18 .19 A display apparatus according to any preceding 20 claim, in which the control unit comprises means for 21 generating visual patterns on the display member, 22 whereby the apparatus functions as an electronic 23 bracelet. 24 A display apparatus according to any preceding 25 26 claim, in which the display member is removably attached to the control unit, whereby the display 27 28 member can be detached and replaced with an 29 alternative design or size to suit the individual.



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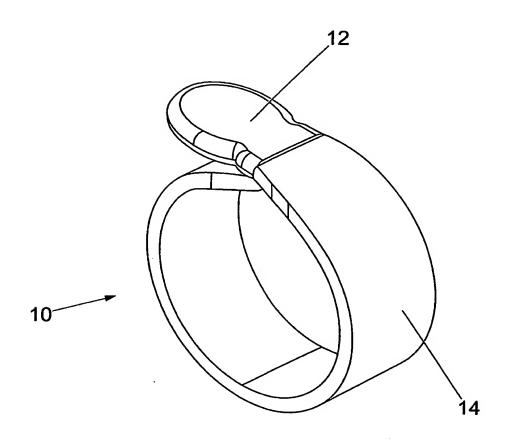


Fig. 2

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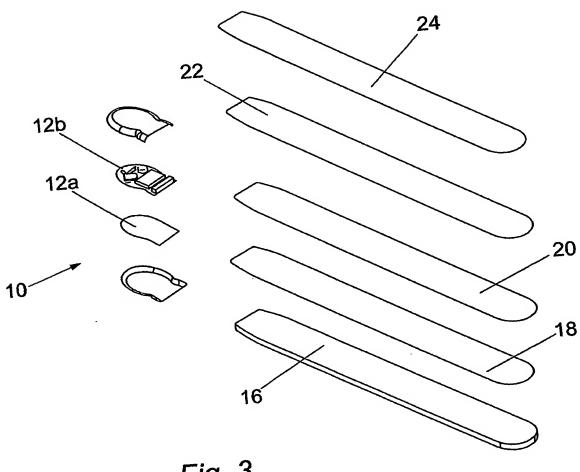


Fig. 3



Fig. 3a

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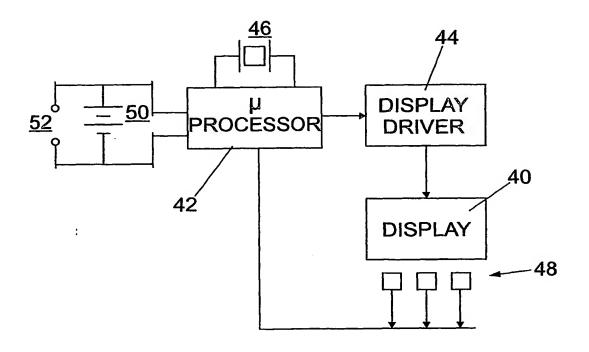


Fig. 4

INTERNATIONAL SEARCH REPORT

ational Application No T/GB 20/04000468

			101/40 20/04000408	
A. CLASSII IPC 7	FICATION OF SUBJECT MATTER A44C5/00 A44C5/12			
According to	o International Patent Classification (IPC) or to both national classific	ation and IPC		
B. FIELDS	SEARCHED			
Mirdmum do IPC 7	cumentation searched (classification system followed by classification $A44C$	on symbols)		
Documentat	ion searched other than minimum documentation to the extent that s	uch documents are inclu	ded in the fields searched	
1	ata base consulted during the international search (name of data batternal, WPI Data	se and, where practical,	search terms used)	
C. DOCUM	ENTS CONSIDERED TO BE RELEVANT			
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Y	page 3, line 19 -page 5, line 30; 1-10	figures	2-7,12	
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} '	ategories of cited documents : ant defining the general state of the art which is not	or priority date and	shed after the international filing date not in conflict with the application but I the principle or theory underlying the	
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citation or other special reason (as specined)		involve an inventive step when the document is taken alone 'Y' document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the		
P" docum	ent referring to an oral disclosure, use, exhibition or means ent published prior to the international filling date but han the priority date claimed	ments, such combi in the art.	ned with one or more other such docu- nation being obvious to a person skilled of the same patent family	
	actual completion of the international search		e international search report	
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	European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Filjswijk Tet (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Janssen	s,. G	

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